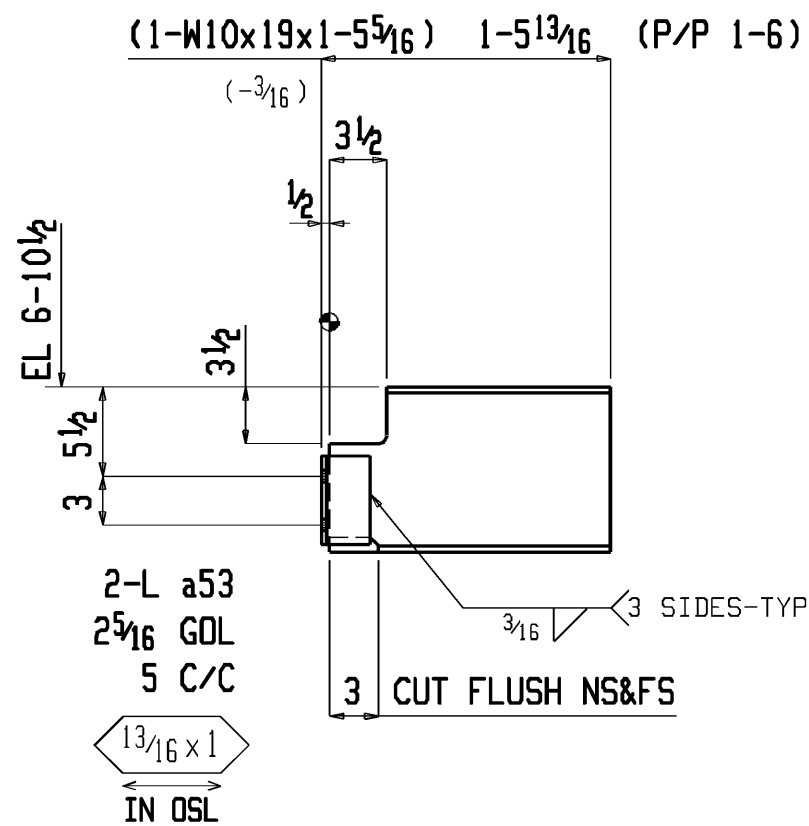


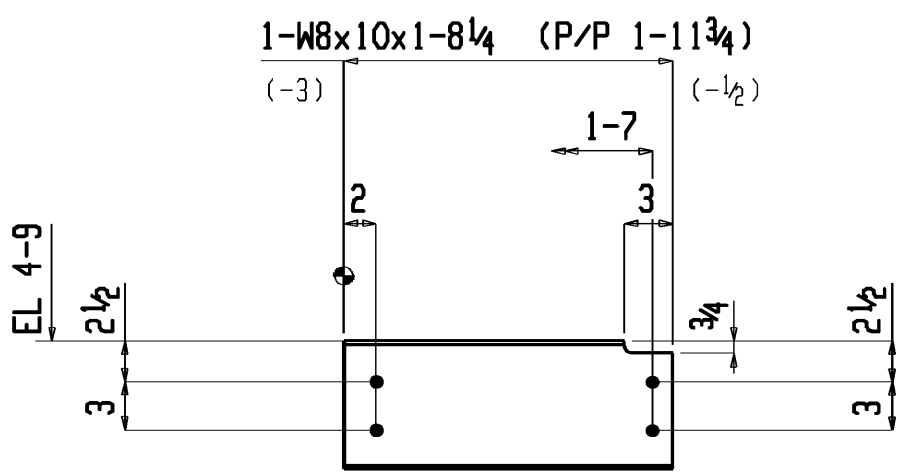
ONE BEAM 9B1

W	9 3/4 x 5/16
F	7 15/16 x 7/16
K	1 1/8 x 13/16



ONE BEAM 9B2

W	10 3/16 x 1/4
F	4 x 3/8
K	15/16 x 1 1/16



ONE BEAM 9B3

W	7 7/8 x 3/16
F	3 15/16 x 3/16
K	1 1/16 x 9/16



SHOP NOTES:  
1)  INDICATES SPOT OF PAINT

SHOP BILL OF MATERIAL

Total weight : 84

SEQ NO	SEQ	QUAN	MARK	ITEM	LENGTH	WEIGHT	GRADE	REMARKS	PR
1	1	1	9B1	ONE BEAM		43			
		1	9B1	W10x33	1 5	43	A992		
				FIELD BOLTS					
		2		TC 3/4 Dia F1852	0 2			1HD WASH	
1	1	1	9B2	ONE BEAM		25			
		1	9B2	W10x19	1 5 5/16	19	A992		
		2	a53	L4x3x5/16	0 5 1/2	6	A36		
				FIELD BOLTS					
		4		TC 3/4 Dia F1852	0 2			1HD WASH	
1	1	1	9B3	ONE BEAM		16			
		1	9B3	W8x10	1 8 1/4	16	A992		
				FIELD BOLTS					
		2		TC 3/4 Dia F1852	0 2			1HD WASH	

REF.DWG. -SEE B.O.M.

SURFACE PREPARATION: NONE	OPEN HOLES 13/16  U/N							AMERICAN INSTITUTE OF STEEL CONSTRUCTION PROJECT: STRUCTURAL STEEL TEACHING SCULPTURE	
SHOP PAINT: NONE	ALL MAT'L A36 U/N							CUSTOMER: AMERICAN INSTITUTE OF STEEL CONSTRUCTION	
	WELD = E70XX ELECTRODE	NO.	REVISION	CODE	BY	DATE	CHECKED CT	DRAWN RAS 07/2010 SHOP ORDER XXXX SHEET NO. 9	